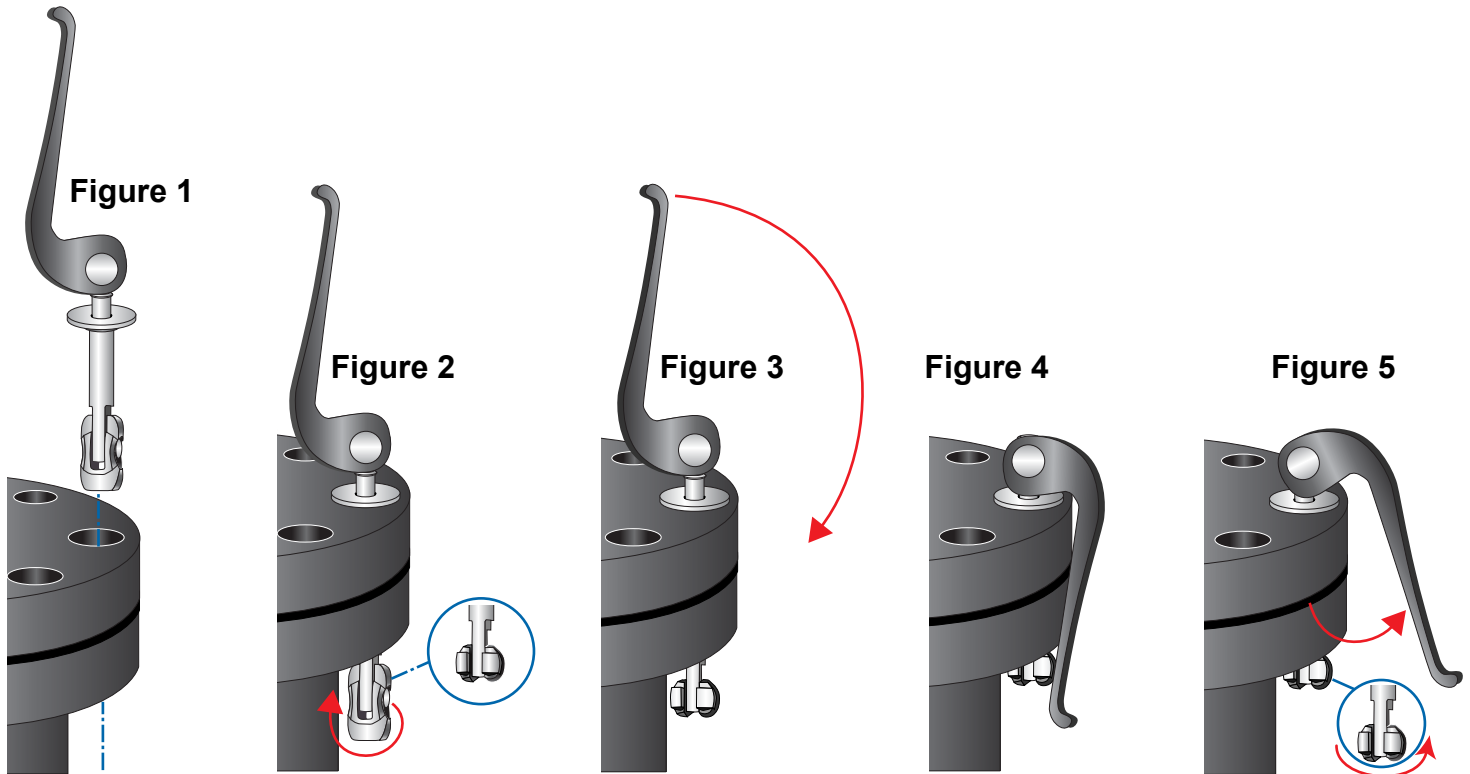


Installation Instructions



1. Be sure that the gasket holes are aligned with the flange holes. To align the gasket holes, insert fingers into two opposing sets of gasket and flange holes.
2. With the swivel in the vertical position, lower the Easy Bolt through the flange hole (**Figure 1**).
3. Turn the swivel to the horizontal position (the orientation of the swivel does not matter; either side of the swivel can face upwards), (**Figure 2**).
4. Lower the clamp handle down to the “closed” position (**Figures 3 & 4**).
5. With the handle raised slightly from the “closed” position, hand-tighten the swivel enough so that a small amount of force is needed to completely close the handle (**Figure 5**).
6. Repeat the above procedure until all Easy Bolts are installed. If using four Easy Bolts with an eight-bolt flange, place the Easy Bolts evenly apart; i.e., in “every other” flange hole.
7. Slightly retighten each Easy Bolt so that they all require approximately the same amount of force (30 - 50 lbs. of force is sufficient to seal landfill gas well flanges) to close the handle. When tightening the Easy Bolts, use a crossing pattern (the same pattern that would be used to tighten the lug nuts on a wheel).

Note: The handle should be closed by hand only. Do not attempt to use a hammer, leveraging device, etc. to close the handle.